

Silver Brazing Alloy J5610S

Composition (wt %)									ISO 17672	AWS
Ag	Cu	Zn	Mn	Ni	Sn	Si	P	Other		
56	22	17	-	-	5	-	-	-	Ag 156	BAG-7

Technical data

Density	9,5 g/cm ³
Melting range	618-652 °C
Shear strength	165 N/mm ²
Tensile strength	410 N/mm ²
Recommended joint gap	0,05-0,15 mm
Maximum operating temperature of brazed joint	200 °C

Applications

This alloy for general purposes shows excellent flow and spreading behavior and very good mechanical properties. However, joint strength depends on various factors: type of base metals to be joined, type of joint, joint gap, etc. The melting range of J5610S is rather narrow and its melting point is lower than most cadmium-free silver brazing alloys.

Heat sources commonly employed are flame or induction heating system.

Standard forms and dimensions

Product	Feasibility
Wire	✓
Strip	-
Rods	✓
Flux coated rods	✓
Rings	✓

Recommended fluxes

Universal FPA, General FPO.

Note

Silver brazing alloys and dimensions other than those listed in our catalogue are available upon request.

Details included in this technical data sheets are based on our knowledge and experience and are believed to be accurate. All data in this data sheet are merely recommendations and shall not be regarded as an assurance of any properties of the product. *We do not assume any responsibility* and make *no warranty* with respect to the *results* that may be *obtained* and the damages that may occur from the use of the information provided.

Since end use of the product is not under our direct control, it is the user's responsibility to comply with applicable safety and hygiene laws and regulations.