

Silver Brazing Alloy J25TMN

| Composition (wt %) | | | | | | | | | ISO 17672 | AWS |
|--------------------|----|----|-----|-----|----|----|---|-------|--------------|-----|
| Ag | Cu | Zn | Mn | Ni | Sn | Si | P | Other | | |
| 49 | 27 | 21 | 2,5 | 0,5 | - | - | - | - | - | - |

Technical data

| | |
|---|---------------------------|
| Density | 9 g/cm ³ |
| Melting range | 670-690 °C |
| Shear strength | 150-300 N/mm ² |
| Tensile strength | - |
| Recommended joint gap | |
| Maximum operating temperature of brazed joint | 200 °C |

Applications

This alloy presents an intermediate layer of copper useful to absorb the stress produced during the heating and the cooling phases of a brazing operation.

It shows excellent flow properties and it is especially suitable for brazing cemented carbides and steels, providing a joint with very good mechanical properties. However, joint strength depends on various factors: type of base metals to be joined, type of joint, joint gap, etc.

Heat sources commonly employed are flame or induction heating system.

Standard forms and dimensions

| Product | Feasibility |
|------------------|-------------|
| Wire | - |
| Strip | ✓ |
| Rods | - |
| Flux coated rods | - |
| Rings | - |

Recommended fluxes

-

Note

Silver brazing alloys and dimensions other than those listed in our catalogue are available upon request.

Details included in this technical data sheets are based on our knowledge and experience and are believed to be accurate. All data in this data sheet are merely recommendations and shall not be regarded as an assurance of any properties of the product. *We do not assume any responsibility and make no warranty with respect to the results that may be obtained and the damages that may occur from the use of the information provided.*

Since end use of the product is not under our direct control, it is the user's responsibility to comply with applicable safety and hygiene laws and regulations.